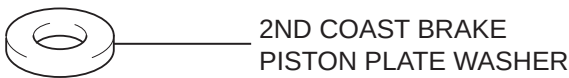
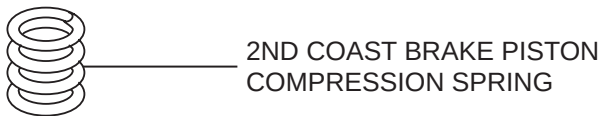
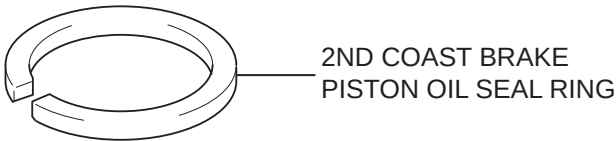
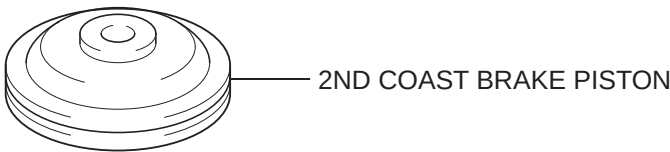
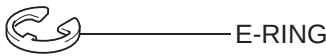
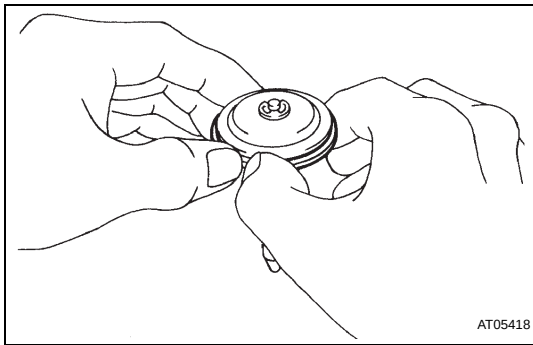


SECOND COAST BRAKE

COMPONENTS



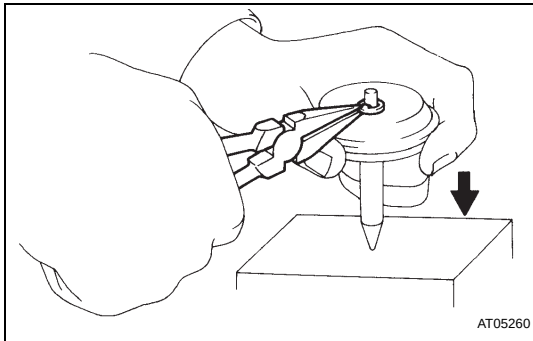
AX



DISASSEMBLY

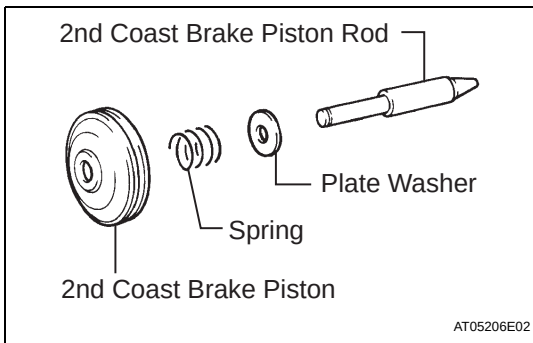
1. REMOVE 2ND COAST BRAKE PISTON OIL SEAL RING

- Remove the 2nd coast brake piston oil seal ring from the second coast brake piston assembly.



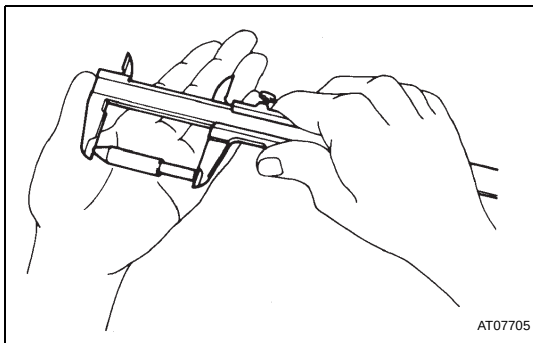
2. REMOVE 2ND COAST BRAKE PISTON ROD

- Remove the E-ring with needle-nose pliers while pushing the 2nd coast brake piston.



- Remove the 2nd coast brake piston.
- Remove the 2nd coast brake piston compression spring, 2nd coast brake piston plate washer and 2nd coast brake piston rod.

3. INSPECT 2ND COAST BRAKE PISTON ROD (See page [AX-205](#))



INSPECTION

1. INSPECT 2ND COAST BRAKE PISTON ROD

- Even though the band is in good condition, if the piston stroke is not within the standard value, select a new 2nd coast brake piston rod.

HINT:

There are 2 lengths of 2nd coast brake piston rod.

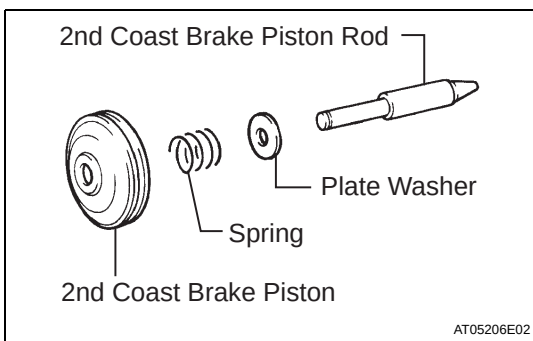
Piston rod length: mm (in.)

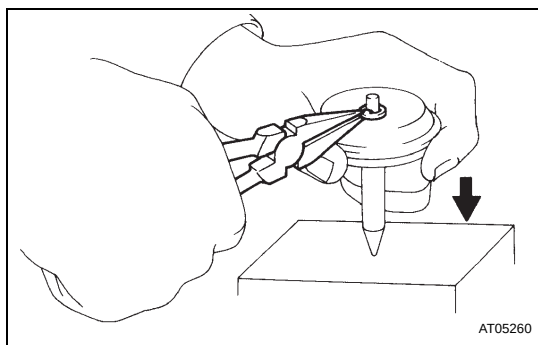
72.9 (2.870)	71.4 (2.811)
--------------	--------------

REASSEMBLY

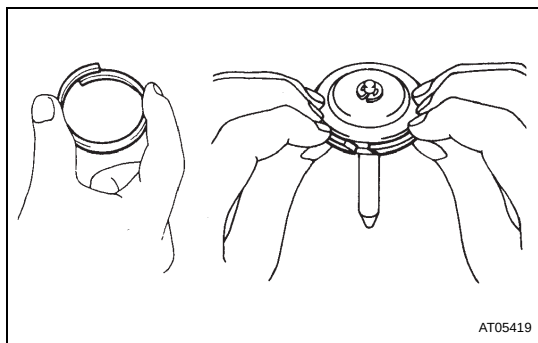
1. INSTALL 2ND COAST BRAKE PISTON ROD

- Install the 2nd coast brake piston plate washer and 2nd coast brake piston compression spring to the 2nd coast brake piston rod.
- Install the 2nd coast brake piston.





- (c) Install an E-ring with needle-nose pliers while pushing the 2nd coast brake piston.



2. INSTALL 2ND COAST BRAKE PISTON OIL SEAL RING

- (a) Coat the 2nd coast brake piston oil seal ring with ATF and install the 2nd coast brake piston oil seal ring to the 2nd coast brake piston assembly.

NOTICE:

Do not spread the ring ends more than necessary.